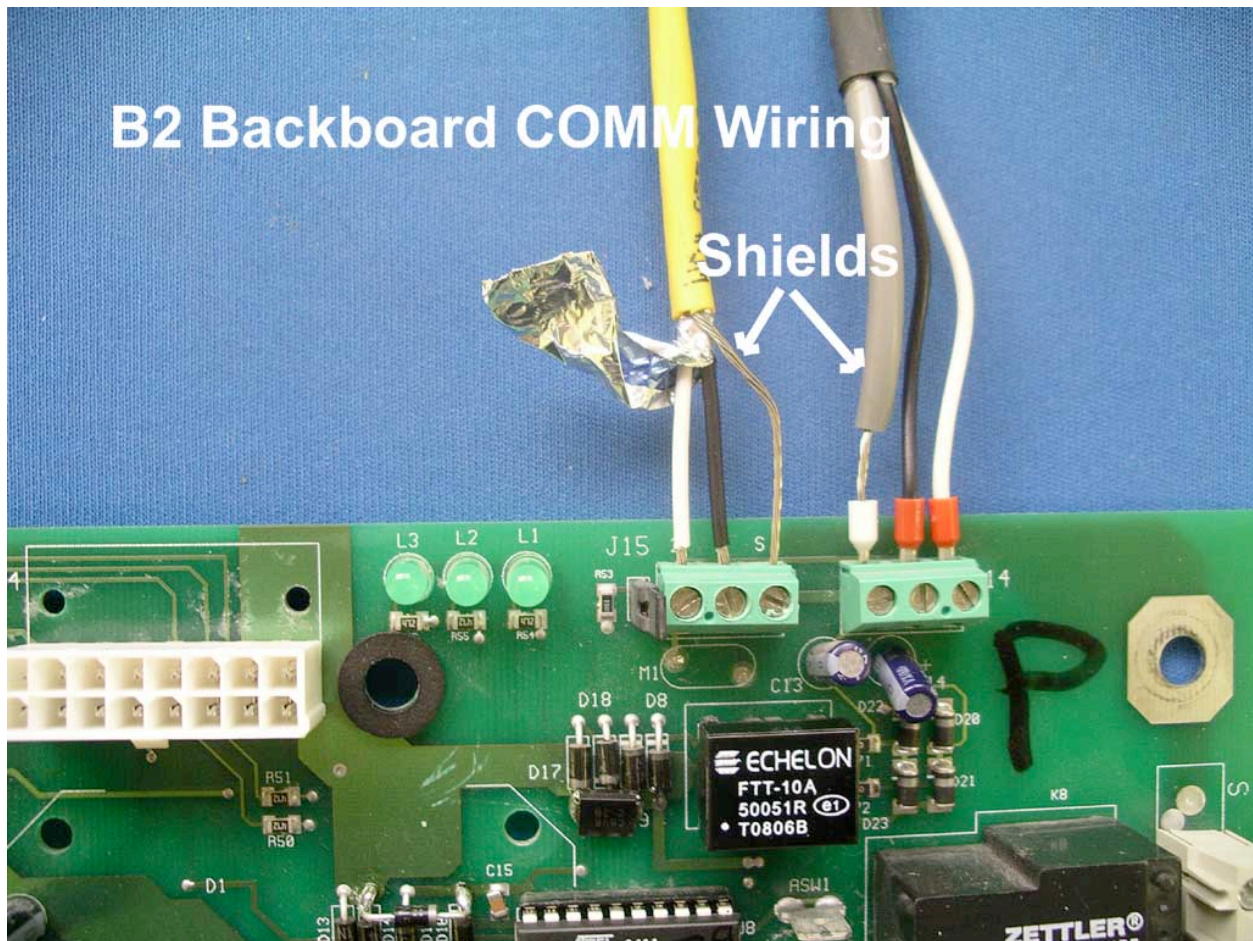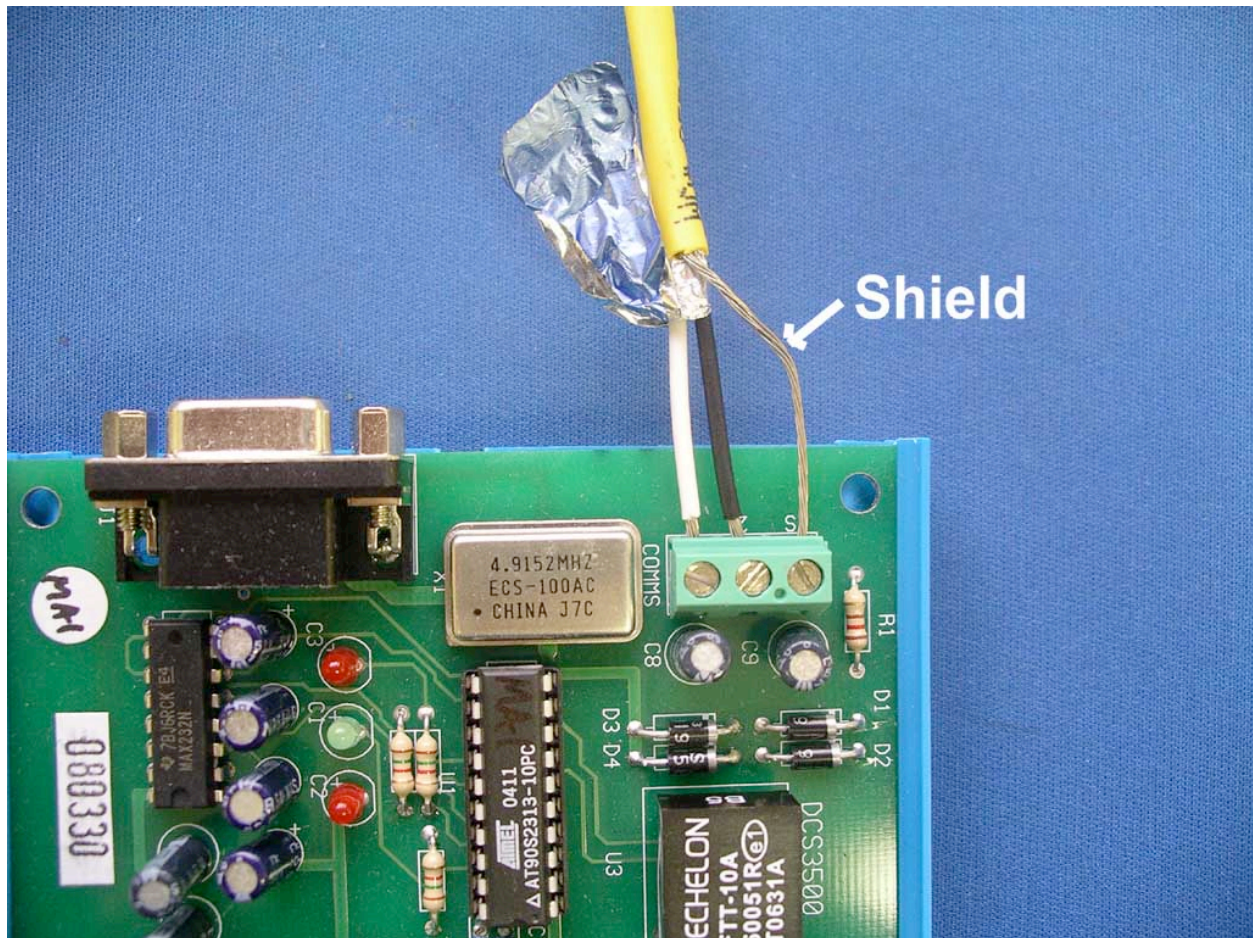# Wiring communication cable to Multi-function board

Shields must be connected to the terminals marked S

The location of J15 is shown to the left of the terminal strips.
The kiln furthest from the PC will have one one communications cable. On this multifunction board please install a Jumper on J15

Wiring communication cable to DCS-3500 board

Ensure the shield wire is connected to the terminal marked S